58207-39-9; (\pm)-8, 75420-51-8; (\pm)-9, 75420-50-7; 10, 2938-53-6; 11, 57194-67-9; 11 (*N*-oxide), 89959-62-6; 12, 57147-57-6; (\pm)-13, 75509-50-1; (\pm)-14, 89959-61-5; (\pm)-14-picrate, 89959-63-7; 15, 57147-55-4; 16, 57147-56-5; 17, 90025-88-0; 18, 57147-60-1; (\pm)-19, 90025-89-1; (\pm)-20, 90027-00-2; (\pm)-22, 90025-90-4; 23, 61714-12-3; 24, 17508-17-7; (\pm)-26, 75556-10-4; (\pm)-27, 75556-08-0; (\pm)-28, 75556-09-1; (\pm)-31, 75509-51-2; (\pm)-32, 89959-64-8; (\pm)-33, 75543-75-8; (\pm)-33 (thioketal), 89959-66-0; (\pm)-35, 75375-41-6; (\pm)-36, 75375-42-7; (\pm)-39-FSO₃, 90025-92-6; (\pm)-40-FSO₃, 90025-94-8; (\pm)-41, 90025-95-9; (\pm)-47, 90025-96-0; 48, 72362-35-7;

Supplementary Material Available: A description of the treatment of the disorder between C2 and C4, tables of bond lengths, bond angles, and atomic positional and thermal parameters for the chloride salt of 40 (7 pages). Ordering information is given on any current masthead page.

Synthesis of α,β -Epoxyacyl Azides and Their Rearrangement to Epoxy Isocyanates and 3- and 4-Oxazolin-2-ones

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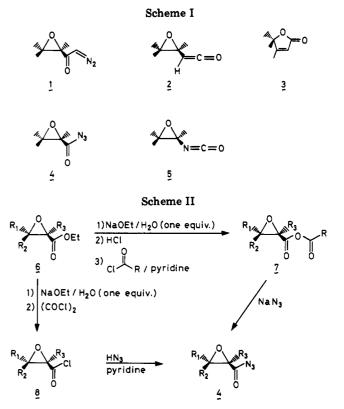
The conversion of α,β -epoxy carboxylates 6 into α,β -epoxyacyl azides 4 proceeds either via reaction of the mixed anhydrides 7 with sodium azide or via reaction of epoxyacyl chlorides 8 with hydrazoic acid-pyridine. The latter method is preferred. The azides 4 undergo a smooth thermal Curtius rearrangement to give 4-oxazolin-2-ones 10 for the substrates 4a-h having a hydrogen atom at C_{β} . Monitoring this reaction by means of IR shows that the epoxy isocyanates 5 are intermediates. Intramolecular ring expansion of 5 then leads to 3-oxazolin-2-ones 9 that tautomerize to the 4-isomers 10a-h. Epoxyacyl azides 4i,n-q, having no hydrogen atom at C_{β} , producing 3-oxazolin-2-ones 9i,n-q by a proton shift is not possible. The products 9i and 9q rapidly add water at the imine bond to give oxazolidin-2-ones 11. Epoxy isocyanate 5k is reasonably stable in solution; reaction with methanol affords urethane 12.

In the context of our interest in the selective transformation of functionalized epoxides, we previously investigated the synthesis and chemical behavior of α , β -epoxy diazomethyl ketones¹ 1. We showed that in these substrates a selective Wolff rearrangement of the diazo ketone moiety can be accomplished upon irradiation in an inert solvent.^{1b} The initially formed epoxy ketenes 2 undergo a further intramolecular ring expansion reaction to give the butenolides^{1b} 3 (Scheme I). This paper deals with the preparation and reactions of α,β -epoxyacyl azides 4 that are isoelectronic analogues of the diazo ketones 1. The prime objective of this study is to learn whether a selective Curtius rearrangement of these acyl azides to epoxy isocyanates 5 can be realized. Species of this kind have previously been reported only once during the photochemical rearrangement of 2-oxazolin-4-ones.² The epoxides 5 are expected to be reactive compounds that are prone to undergo further reactions, e.g., intramolecular ring expansion reaction similar to that of epoxy ketenes 2.

Results and Discussion

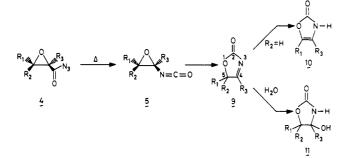
The epoxy carboxylic esters 6 serve as starting materials. They can either be prepared^{1d} by a Darzens condensation of an appropriate carbonyl compound and an α -halo ester or by epoxidation of α,β -unsaturated carboxylic ester using

 ^{(2) (}a) Koch, T. H.; Rodehorst, R. M. Tetrahedron Lett. 1972, 4039.
 (b) Rodehorst, R. M.; Koch, T. H. J. Am. Chem. Soc. 1975, 97, 7298.



m-chloroperbenzoic acid. The synthesis of the epoxyacyl azides was accomplished by using two related procedures. In the first one, saponification of the epoxy esters using the Claisen method³ gave, after acidification, the free acids

^{(1) (}a) Zwanenburg, B.; Thijs, L. Tetrahedron Lett. 1974, 2459. (b) van Haard, P. M. M.; Thijs, L.; Zwanenburg, B. Ibid. 1975, 803. (c) Brouwer, A. C.; Thijs, L.; Zwanenburg, B. Ibid. 1975, 807. (d) Thijs, L.; Smeets, F. L. M.; Cillissen, P. J. M.; Harmsen, J.; Zwanenburg, B. Tetrahedron 1980, 36, 2141. (e) Smeets, F. L. M.; Thijs, L.; Zwanenburg, B. Ibid. 1980, 36, 3269.



that then were converted into the mixed anhydrides 7 (R = t-Bu).⁴ Subsequent treatment of these, in situ prepared, anhydrides with sodium azide in a heterogeneous manner resulted in the azides 4 in moderate yields. The second, better method, involves the treatment of the carefully dried sodium epoxy carboxylates (again obtained by Claisen saponification of 6) with a slight excess of oxalyl chloride in the presence of a catalytic amount of pyridine giving the epoxyacyl chlorides⁵ 8. These, in situ prepared, chlorides 8 were then treated with hydrazoic acid and pyridine according to the homogeneous procedure described by Van Reyendam and Baardman⁶ (Scheme II). Most of the azides 4 were obtained as oils, only three of them were isolated as crystalline compounds. At room temperature most of the prepared azides can be kept for a few days; however, some of them (4n-p) decompose spontaneously. The azides are characterized by their ¹H NMR spectra and the typical infrared absorptions at ca. 1700 cm⁻¹ (ν_{CO}) and ca. 2140 cm⁻¹ (ν_{N_3}). Yields and NMR spectra are collected in Table I.

The epoxyacyl azides undergo a smooth rearrangement reaction on gentle heating in an inert dry solvent such as carbon tetrachloride or benzene. For the substrates 4a-h having in common that R₂ is H, the isolated products were identified as 4-oxazolin-2-ones 10a-h (Scheme III, Table II). The formation of these products is readily rationalized as outlined in Scheme III. Curtius rearrangement of the acyl azides 4 leads to epoxy isocyanates 5 that undergo ring expansion to give 3-oxazolin-2-ones 9 (cf. the conversion of 2 to 3).^{1b} These heterocyclic compounds rapidly tautomerize to the Δ^4 -isomers 10 by a 1,3-proton shift. Support for this sequence of events was obtained by monitoring the rearrangement of 4 by means of infrared spectroscopy. The characteristic azide absorption at 2140 cm⁻¹ diminished upon heating 4 in refluxing carbon tetrachloride while at the same time an absorption at 2250 cm^{-1} due to the isocyanate function showed up. Soon thereafter an absorption appeared at 1750 cm⁻¹, attributed to the 4-oxazolin-2-ones 10, with a concomitant reduction of the intensity of the isocyanate band.

(3) Claisen, L. Ber. Dtsch. Chem. Ges. 1905, 38, 693. See also ref 1d. (4) Also the mixed anhydrides 7 with R = Et and *i*-Bu were prepared and subsequently treated with sodium azides. The yields of 4 were usually lower than those with R = t-Bu.

(5) (E)-2,3-Diphenyl-2,3-epoxypropionyl chloride was prepared previously by treatment of the corresponding acid with oxalyl chloride (Padwa, A.; Das, N. C. J. Org. Chem. 1969, 34, 816). 3,3-Penta-methylene-2,3-epoxypropionyl chloride was obtained from the corresponding sodium salt and oxalyl chloride (Speciale, A. J.; Frazier, H. W. J. Org. Chem. 1961, 26, 3176). The present method is in fact a modification of the latter procedure.

(6) Van Reyendam, J. W.; Baardman, F. Synthesis 1973, 413.
(7) Krieg, B.; Konieczny, P. Justus Liebigs Ann. Chem. 1976, 1862.

(8) Hakimelaki, G. H.; Boyce, C. B.; Kasmai, H. S. Helv. Chim. Acta 1977, 60, 342.

(9) Stevens, G. de J. Org. Chem. 1958, 23, 1572.

(10) Hofmann, H.; Wagner, R.; Uhl, J. Chem. Ber. 1971, 104, 2134.

	vield. ^a				'N H	¹ H NMR (CDCl ₃)		
compd	%	mp, °C (solv)	R	8	\mathbb{R}_2	8	R	\$
4a	77 (44)	69-70 (diethyl ether)	Ph	7.32 (m)	H	4 11 (d J = 2 Hz)	H	3 45 (d J- 9 Hz)
•	85	100-102 (diethvl ether)	n-NO.C H	7 49 (AR 9 H) 8 96 (AR 9 H)	H	$A 95 (A I - 9 H_{R})$: >	0.70 (u, v = 2.112)
	06	oil	Ph 2002	7 00-7 90 (m)	: 1	4.20 (u, v = 2.11c)	11	0.00 (u, v = 2 nz)
$4\mathbf{d}^{b}$	80	oil	Ph	h	= =	4.01 (8)	ניון כי ב	(m) 02.1-00.1
	93	oil	p-CH.C.H.	6.86-7.30 (m)	H	4 70 (s)		0 6 86-7 30 (m)
	87	> 00 dec		715 (AD QU) CON AD QU)	::			(III) NG. 1-00.0
	00			7.13 (AD, 2 II), 0.00 (AD, 2 II)	c ;	4.08 (S)	a l	7.26 (m)
	00	0II	L	7.32 (m)	H	4.30 (s)	CH	1.25 (s)
4 h	85	oil	$R_1 - R_3 = (CH_2)_5$	$_{2}$) ₅ 1.20–2.60 (m)	Н	3.30 (tr)	5	È.
	63 (38)	oil	$\mathbf{R}_{1}^{\prime}-\mathbf{C}-\mathbf{R}_{2}^{\prime}=\mathbf{ac}$	lamantane 1.50–2.25 (m)		~	Н	3.18 (s)
	94 (50)	oil	Ph	7.20-7.50 (m)	Ph	7.20-7.50 (m)	н	3 81 (c)
4k	91(59)	oil	$\mathbf{R}, -\mathbf{R}, = (\mathbf{CH}, \mathbf{R})$	(1, 1.50-2.00 (m))	1		H	3.95 (c)
	00	oil	$R'_{i}-R'_{j} = (CH'_{j})$), 1.79 (m)			H	0.02 (s) 0.06 (c)
4m	16	oil	Ph ¹	7.30 (m)	CH	1.75 (s)	H	3 53 (c)
4n	65	oil	CH	1.00 (s)	CH.	1.44 (s)	Ph	7 39 (m)
40	85	oil	CH.	1.00 (s)	CH	1 43 (c)	H C HO	0 33 (c) 6 00-7 60 (m)
$4p^{c}$	06		CH,		CH		P-OCH C H	2.00 (s), 0.00-1.00 (
4 <u>q</u>	6 8	oil	$\mathbf{R}, -\mathbf{R}, = (\mathbf{CH}, \mathbf{I})$	();) 1.50–1.78 (m. 10 H)	E>		CH	1 55 (c)

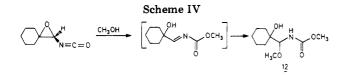
Table II. Physical and Spectral Properties of 4-Oxazolin-2-ones 10

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								21						
	yield,	J,	5. E			H	NMR (Me ₂ SO-d ₆)	SO- <i>d</i> ⁶)		IR cm ⁻¹		anal. fou	anal. found (calcd)	
compd %	%	8		h solv	R,	δ	R,	δ	۶(NH)	$^{\nu}$ NH, $^{\nu}$ amide I, $^{\nu}$ amide II	C	H	z	formula
10a	81	212-214(217-219) ⁷		2 benzene	e Ph	7.40 (m)	Н	7.27 (s)	10.81 (s)	3490, 3204, 3145, 3070, 2830, 1755,	66.84 (67.08)	4.43 (4.83)	8.52 (8.69)	C ₉ H ₇ NO ₂
10b	82	82 >240 dec		2 benzen	e <i>p</i> -NO ₂ Ph	2 benzene <i>p</i> -NO ₂ Ph 7.93 (AB), 8.49 (AB)	Н	8.13 (s)	11.47 (s)	1720, 1495 3460, 3210, 3140, 3100, 2820, 1765,	52.26 (52.44)	3.02 (2.93)	$13.51 \\ (13.51)$	C,H,N,O,
10c	69	210-211 (205-209) ⁷		l benzene Ph	e Ph	7.50 (m)	Ρh	7.62 (m)	11.40 (s)	1330 3460, 3180, 3090, 3037, 2860, 2780,	76.30 (75.94)	4.80 (4.67)	5.87 (5.90)	C ₁₅ H ₁₁ NO ₂
104	84	205-212	54	2 benzene Ph	e Ph	7.50 (m)	<i>p</i> -CH ₃ Ph	<i>p</i> -CH ₃ Ph 2.30 (s), 7.10-7.50 (m)	11.26 (s)	$\begin{array}{c} 1750, 1505\\ 3450, 3170, 3070,\\ 3025, 2850, 2760,\\ \end{array}$	76.56 (76.48)	5.50 (5.21)	5.57 (5.57)	C ₁₆ H ₁₃ NO ₂
10e	57	209-210 (158-160) ^a		5 CCI4	<i>p</i> -CH ₃ Ph	<i>p</i> -CH ₃ Ph 2.26 (s), 7.02 (AB),	Ph	7.38 (m, 5 H)	11.06 (s)	1740, 1510, 1485 3440, 3175, 3080, 3045, 2850, 2760,	76.49 (76.48)	5.37 (5.21)	5.65 (5.57)	C ₁₆ H ₁₃ NO ₂
10f	84	> 250 dec	51	benzene	2 benzene p -NO ₂ Ph 7.29-7.65 (m, 2 H) (m, 2 H) (m, 2 H)	7.29-7.65 (m, 2 H),	Рһ	7.29-7.65 (m)	10.95 (s)	1100, , 2825,		3.73 (3.57)	9.83 (9.93)	$C_{15}H_{10}N_2O_4$
10g	66			1 benzene	Ph	6.20 (а, 2 н) 7.45 (m)	CH ₃	2.27 (s)	9.50 (s)	.0 5 0,		5.04	7.84	C.,H,NO,
10h	66	93-115 ^b		16 CCI4	$R_1-R_3 = 0$	$R_1-R_3 = (CH_2)_4 \ 1.53-1.90 \ (m, 4 H),$ 2.16-2.46 (m, 4 H)	⁰ (m, 4 H). 16 (m, 4 H)		9.76 (s)	$\begin{array}{c} 1780,1308\\ 3445,3240,3140,\\ 3060,2770,1732,\\ \end{array}$	$b^{(68.56)}$	(5.18)	(8.00)	4 1
<u>d</u> p	1				عبر ن					1350				

^{*a*} Presumably a mixture of isomers (see ref 8). ^{*b*} This compound is very hard to purify.



The prototopic shift of 9 to give 10 will be impossible for substrates 4 having no hydrogen atom at the β -carbon atoms. Accordingly, the epoxyacyl azide 4i gave on heating in refluxing super dry benzene (or carbon tetrachloride) the 3-oxazolin-2-one 9i. Similarly, the azides 4n-q thermally rearranged to the corresponding 3-oxazolin-2-ones 9n-q (Table III). The compounds 9 are characterized by a carbonyl absorption at 1740–1760 cm⁻¹ and an imine band 1540–1630 cm⁻¹. They are all sensitive to moisture, particularly 9i and 9q. Reaction with water in these latter cases leads to hydration of the imine band to give the corresponding 4-hydroxy-oxazolidin-2-ones 11. This property forms additional evidence for the structure of the 3-oxazolin-2-ones 9.

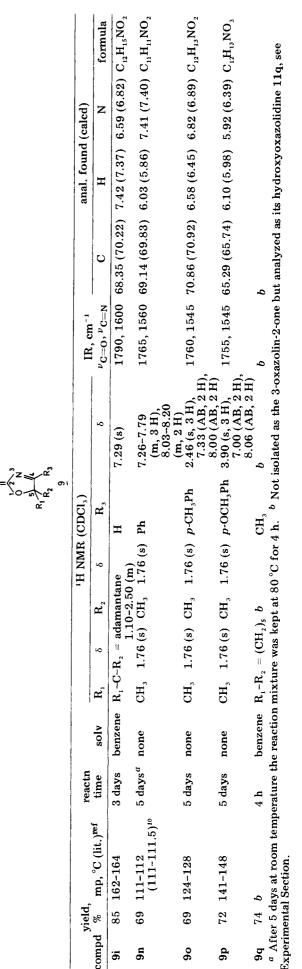
The epoxyacyl azides 4j-m showed a deviant behavior. On heating in benzene no 3-oxazolin-2-ones were obtained but instead a polymeric material was formed. By means of IR it was shown that the Curtius rearrangement to epoxy isocyanates 5 had taken place. Probably, the subsequently formed 3-oxazolin-2-ones are unstable and undergo polymerization.¹¹ The epoxy isocyanate 5k was reasonably stable in benzene solution. Reaction hereof with methanol leads to the hydroxy carbamate 12 arising from initial reaction of the isocvanate function with concomitant opening of the epoxide ring (Scheme IV) (cf. the reaction of epoxy ketenes 2 in methanol that leads to γ -hydroxy- α , β -unsaturated esters).^{1b} It should be noted that reaction of epoxy azide 4k in refluxing methanol leads, as expected, to the corresponding methyl epoxy carboxylate.

In the literature several good syntheses for 4-oxazolin-2-ones have been described.¹² The new method presented here is attractive as it is simple and moreover is based on a concept entirely different from previous ones. So far, the synthesis of 3-oxazolin-2-ones received only little attention. Reaction of tertiary α -hydroxy ketones with chlorosulfonyl isocyanate followed by hydrolysis and subsequent thermal cyclization is virtually¹⁰ the only synthesis reported.¹³ Our method is experimentally much simpler, and it also has promising prospects.

Experimental Section

Melting points were determined on a Reichert hot-stage microscope and are uncorrected. ¹H NMR spectra were recorded on a Varian EM-390 spectrometer using Me₄Si as internal standard. IR spectra were run on a Perkin-Elmer 257 grating spectrophotometer. Mass spectra were obtained with a Varian MAT SM₂B mass spectrometer. Elemental analyses were performed by Mr. J. Diersmann (University of Nijmegen). All

(12) Cornforth, J. W. Heterocycl. Compd. 1957, 5, 336. Filler, R. Adv. Heterocycl. Chem. 1965, 4, 75. Filler, R.; Rao, Y. S. Ibid. 1977, 21, 176.



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Table III. Physical and Spectral Properties of 3-Oxazolin-2-ones

⁽¹¹⁾ A tentative explanation is that the 3-oxazolin-2-ones 4j-m react with a trace of water present in the reaction medium to give the corresponding hydroxy compounds 11j-m; ring opening then leads to aldehyde urethanes O—CHCR₁R₂OC(=O)NH₂, which may undergo linear polymerization. In the case of 9i (also having $R_3 = H$) the adamantane substituent apparently has a stabilizing effect on the covalently hydrated compound 11i. The properties of the heterocyclic compounds 9 and 11 are currently under investigation.

⁽¹³⁾ Special types of 3-oxazolin-2-ones are reported by: Davies, J. S. H.; Hook, W. H. J. Chem. Soc. 1950, 30 (cf. Spielman, M. A. J. Am. Chem. Soc. 1944, 66, 1244). Schreiber, J.; Leimgruber, W.; Pesaro, M.; Schudel, P.; Threifall, T.; Eschenmoser, A. Helv. Chim. Acta 1961, 44, 540, i.e., 581. Baxter, J.; Cameron, D. W.; Thoseby, M. R. J. Chem. Soc. C 1970, 850. Caillaux, B.; George, P.; Tataruch, F.; Janousek, Z.; Viehe, H. G. Chimia 1976, 30, 387.

Unless indicated otherwise the spectral and analytical data are collected in the Tables I-III.

Sodium $\alpha_{,\beta}$ -Epoxy Carboxylates (General Procedure). A solution of ethyl (or methyl) $\alpha_{,\beta}$ -epoxy carboxylate in ethanol (or methanol) was added to a solution of exactly 1 equiv of NaOEt (or NaOMe) in ethanol (or methanol) at room temperature. After homogenation exactly 1 equiv of water was added. In most cases the sodium salts had precipitated after the mixture was left standing for 24 h. When no precipitation took place, the solvent was removed in vacuo and the remaining solid carefully washed with ether (in some cases this washing was performed by using the centrifuge). The sodium salts thus obtained were dried in an oven (110 °C) under vacuum (200 torr) using IR spectra to check the complete removal of water and alcohol.

 $\alpha\beta$ -Epoxyacyl Azides 4 via Mixed Anhydrides 7 (General Procedure). A slight excess of 4 N hydrochloric acid was added to an ice-cooled solution of sodium epoxy carboxylate (15 mmol) in water (50 mL). The free acid, which precipitated in most cases. was extracted with ether $(3 \times 20 \text{ mL})$. After the mixture was dried over MgSO₄ at 4 °C, a slight excess of triethylamine (16 mmol) in ether (10 mL) was added in one portion to the ice-cooled solution of the acid. Then 1 equiv of pivaloyl chloride in ether (10 mL) was added under efficient stirring. In some cases it was found advantageous to reverse the order of the addition of acyl chloride and amine to avoid precipitation of triethylammonium carboxylate. After 2 h of stirring a solution of NaN₃ (20 mmol) in water (20 mL) was added. Stirring was continued for 16 h at room temperature. Then the ether layer was separated and the aqueous layer extracted with ether. The combined ether solutions were washed with saturated aqueous ammonium chloride, dried over MgSO₄, and concentrated at reduced pressure (O °C) to afford the epoxy acyl azides 4. Due to their thermal instability elemental analyses cannot be carried out.

 α,β -Epoxyacyl Azides 4 via Acyl Chlorides 8 (General Procedure). A few drops of pyridine were added to a suspension of dry sodium epoxy carboxylate (10.7 mmol) in super dry THF (100 mL). (THF is the recommended solvent; however, carbon tetrachloride, benzene, and toluene can be used as well). Under constant stirring oxalyl chloride (16 mmol) was gradually added at -20 °C. After 1 h of stirring at room temperature the excess of oxalyl chloride and other volatiles were removed at reduced pressure first with an aspirator and then an oil vacuum pump. The residue was dissolved in ether (150 mL), and at -20 °C pyridine (10.7 mmol) was added, followed by hydrazoic acid (16 mmol) in benzene (50 mL).⁶ Stirring was continued for 1 h while the temperature was raised to 10 °C. The precipitated solid was filtered off and the filtrate concentrated at reduced pressure (first with an aspirator and then an oil vacuum pump), keeping the temperature below 5 °C. The remaining product consisted of pure epoxyacyl azide 4 according to the ¹H NMR spectrum.

Rearrangement to 4-Oxazolin-2-ones 10 (General Procedure). A solution of azide 4a-h (3 mmol) in an inert solvent (150 mL) was heated under reflux for the time indicated in Table II. The completeness of the reaction was checked by means of IR. The solvent was removed in vacuo and the crude product crystallized from methanol. For 10h the initially obtained yellow product was crystallized from benzene-hexane to give a colorless crystalline material that rapidly darkened and liquefied on standing. Purification was then performed by sublimation in vacuo (120 °C (6 torr)): yield 66%, melting range 93-115 °C.

Adamantanespiro-5-(3-oxazolin-2-one) (9i). A solution of azide 4i (1.10 g, 4.7 mmol) in dry benzene (150 mL) was heated under reflux for 3 days. After removal of the solvent in vacuo, the residue was crystallized from benzene-hexane, affording white crystals that were dried over P_2O_5 in a drying pistol at 50 °C; yield 0.81 g (85%). This product 9i picked up water spontaneously on standing in an open flask, yielding adamantanespiro-5-(4hydroxy-oxazolidin-2-one) (11i) almost quantitatively: mp 202-206 °C (from methanol); ¹H NMR (Me₂SO-d₆ + CDCl₃) δ 1.36-2.38 (m, 14 H, adamantane H), 5.00 (d, 1 H, J = 8.4 Hz, C₄H), 5.85 (d, 1 H, J = 8.4 Hz, OH), 7.94 (s, 1 H, NH), the signals at δ 5.85 and 7.94 disappeared on shaking with D₂O; IR (KBr) 3480, 3400 (NH, OH), 1720, 1680 (C=O) cm⁻¹. Anal. Calcd for C_{12} - $H_{17}NO_3$ (223.27): C, 64.57; H, 7.62; N, 6.28. Found: C, 65.14; H, 7.83; N, 6.27.

5,5-Dimethyl-4-phenyl-3-oxazolin-2-one (9n). In a sublimation flask that was rinsed with diluted ammonia and then dried at 150 °C, azide 4n (1.95 g, 8.9 mmol) was kept for 5 days and subsequently heated at 80 °C for 4 h. The initially formed light brown oil slowly solidified. After being washed with ether-petroleum ether (1:1; 5 mL) the product was sublimied (80 °C, 12 torr), affording 9n (1.31 g). On standing in air water was picked up as was indicated by the appearance of IR absorptions at 3348 (NH) and 3225 (OH) cm⁻¹. **3-Oxazolin-2-ones 90** and **9p** were obtained following the procedure described for **9n**.

Cyclohexanespiro-5-(4-methyl-3-oxazolin-2-one) (9q). A solution of azide 4q (1.90 g, 11.37 mmol) in dry benzene (250 mL) was heated at reflux for 4 h. After removal of the solvent the residual colorless solid was washed with ether-petroleum ether (1:1, 5 mL) and then sublimed (140 °C (5 torr)), yielding 9q (1.40 g). This material was very hygroscopic and therefore analyzed as its hydrate obtained by crystallization from slightly wet ether, yielding Cyclohexanespiro-5-(4-hydroxy-4-methyl-oxazolidin-2-one) (11q): 1.56 g (74%); mp 115-118 °C; IR (KBr) 3400 (OH), 3280 (NH), 1770 (C=O) cm⁻¹; ¹H NMR (Me₂SO-d₆) δ 1.23 (s, 3 H, CH₃), 1.23-1.90 (m, 10 H, (CH₂)₅), 5.64 (s, 1 H, OH), 7.90 (s, 1 H, NH). Anal. Calcd for C₉H₁₅NO₃ (185.22): C, 58.36; H, 8.16; N, 7.56. Found: C, 58.08; H, 8.08; N, 7.39.

Thermal Rearrangement of 4k. Formation of Methyl N-(1-Methoxy-2-hydroxy-2,2-pentamethyleneethyl)carbamate (12). Azide 4k (2.30 g, 13 mmol) was heated in refluxing benzene for 1 h. According to the IR spectrum the conversion of 4k into epoxy isocyanate 5k was complete. To this solution of 5k was added methanol (1.28 g, 40 mmol). After the mixture was heated at reflux temperature for 3 h, the volatiles were remove in vacuo and the residue was chromatographed over silica gel (ethyl acetate), affording carbamate 12 as a yellow oil (2.72 g, 96%): IR (film) 3440 (OH), 3340 (NH), 1720 (C=O), 1500 (amide II) cm⁻¹; ¹H NMR (CCl₄) δ 1.00–1.97 (m, 10 H), 2.50 (s, OH), 3.33 (s, OCH₃), 3.66 (s, OCH₃), 4.50 (d, 1 H, J = 9.6 Hz). Anal. Calcd for C₁₀H₁₉NO₄ (217.26): C, 55.28; H, 8.82; N, 6.45. Found: C, 55.37; H, 8.74; N, 6.34.

Registry No. 4a, 89848-92-0; 4b, 89848-93-1; 4c, 89848-94-2; 4d, 89848-95-3; 4e, 89848-96-4; 4f, 89848-97-5; 4g, 89848-98-6; 4h, 89848-99-7; 4i, 89849-00-3; 4j, 89849-01-4; 4k, 89849-02-5; 4l, 89849-03-6; 4m, 89849-04-7; 4n, 89849-05-8; 4o, 89849-06-9; 4p, 89849-07-0; 4q, 89849-08-1; 5k, 89849-18-3; 6a, 2272-55-1; 6a (Na salt), 54885-10-8; 6a (free acid), 1566-68-3; 6b, 54679-39-9; 6b (Na salt), 89848-67-9; 6b (free acid), 56010-46-9; 6c, 7042-27-5; 6c (Na salt), 60727-80-2; 6c (free acid), 53884-88-1; 6d, 89848-60-2: 6d (Na salt), 89848-68-0; 6d (free acid), 89848-76-0; 6e, 89848-61-3; 6e (Na salt), 89848-69-1; 6e (free acid), 89848-77-1; 6f, 89848-62-4; 6f (Na salt), 89848-70-4; 6f (free acid), 89848-78-2; 6g, 7141-24-4; 6g (Na salt), 53635-54-4; 6g (free acid), 82812-97-3; 6h, 89848-63-5; 6h (Na salt), 89848-71-5; 6h (free acid), 89848-79-3; 6i, 89848-64-6; 6i (Na salt), 89848-72-6; 6i (free acid), 76527-34-9; 6j, 5449-40-1; 6j (Na salt), 54934-19-9; 6j (free acid), 53884-87-0; 6k, 6975-17-3; 6k (Na salt), 25957-47-5; 6k (free acid), 6190-79-0; 6l, 6975-15-1; 6l (Na salt), 89848-73-7; 6l (free acid), 5974-79-8; 6m, 19464-92-7; 6m (Na salt), 54984-42-8; 6m (free acid), 76527-32-7; 6n, 59070-02-9; 6n (Na salt), 24568-18-1; 6n (free acid), 76527-37-2; 6o, 89848-65-7; 60 (Na salt), 89848-74-8; 60 (free acid), 76527-38-3; 6p, 89848-66-8; 6p (Na salt), 89848-75-9; 6p (free acid), 76527-39-4; 6q, 31045-09-7; 6q (Na salt), 31045-11-1; 6q (free acid), 76527-35-0; 8a, 76527-41-8; 8b, 89848-80-6; 8c, 18521-11-4; 8d, 89848-81-7; 8e, 89848-82-8; 8f, 89848-83-9; 8g, 89848-84-0; 8h, 89848-85-1; 8i, 89848-86-2; 8j, 76527-40-7; 8k, 76527-44-1; 8l, 89848-87-3; 8m, 76527-42-9; 8n, 89848-88-4; 8o, 89848-89-5; 8p, 89848-90-8; 8q, 89848-91-9; 9i, 89849-12-7; 9n, 33664-90-3; 9o, 89849-13-8; 9p, 89849-14-9; 9q, 89849-15-0; 10a, 17107-25-4; 10b, 27353-93-1; 10c, 5014-83-5; 10d, 89849-09-2; 10e, 62762-78-1; 10f, 89849-10-5; 10g, 61416-45-3; 10h, 89849-11-6; 11i, 89849-16-1; 11q, 33664-89-0; 12, 89849-17-2; NaN₃, 26628-22-8; pivaloyl chloride, 3282-30-2; hydrazoic acid, 7782-79-8.